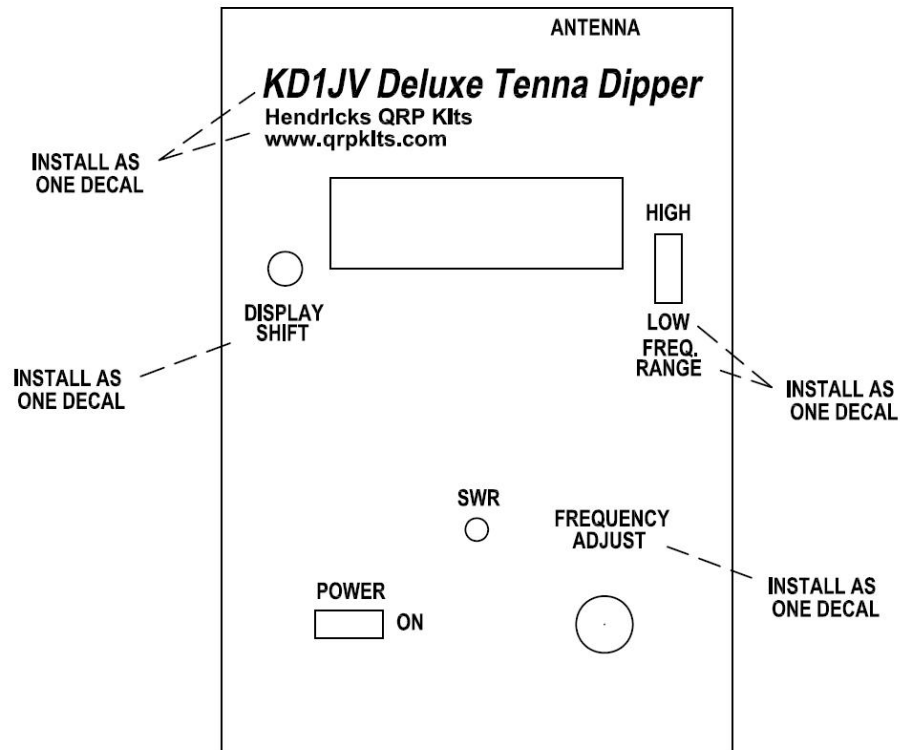


KD1JV Deluxe Tenna Dipper Decal Installation



The decals are applied the same as model decals. Cut around each group of text or symbols you wish to apply. It doesn't have to be perfect as the background film is transparent. Apply the decals before you mount anything to the chassis. Use the above picture to get the correct spacing around the holes and cutouts, as it is very easy to do a great decal installation and have a portion covered up with a knob.

Before you apply the decals, you will notice that the PEM standoffs that support the board inside are put in the chassis after the graining is done to the surface of the aluminum. This is something that cannot be avoided. If you wish to put the decals on an unpainted chassis and find the finish of the PEM objectionable, simply use a piece of coarse emery paper and grain the chassis front in the same direction, blending the finish of the PEM's.

Thoroughly clean the surface of the panel to remove any oils or contamination. We have found that moving the decals into position on bare aluminum chassis is difficult, due to the brushed surface, so we advise pre-coating the chassis with the Krylon clear before applying the decals.

Trim around the decal. After trimming, place the decal in a bowl of lukewarm water, with a small drop of dish soap to reduce the surface tension, for 10-15 seconds. Using tweezers, handle carefully to avoid tearing. Start to slide the decal off to the side of the backing paper, and place the unsupported edge of the decal close to the final location. Hold the edge of the decal against the panel, with your finger, and slide the paper out from under the decal. You can slide the decal around to the right position, as it will float slightly on the film of water. Use a knife point or something sharp to do this. When in position, hold the edge of the decal with your finger and gently squeegee excess water out from under the decal with a tissue or paper towel. Work from the center, to both sides. Remove any bubbles by blotting or wiping gently to the sides. Do this for each decal, and take your time. Allow to set overnight, or speed drying by placing near a fan for a few hours. When dry, spray two **light** coats of matte finish, Krylon, clear to seal and protect the decals, and allow to dry in between coats. All decals come with two complete sets, in case you mess one up.